

LNP* Thermocomp* Compound WF007

Americas: COMMERCIAL

LNP Thermocomp WF-1007 BK8-114 is a compound based on PET/PBT resin containing glass fiber.

Property

TYPICAL PROPERTIES ⁽¹⁾			
MECHANICAL	Value	Unit	Standard
Tensile Stress, yld, Type I, 5 mm/min	121	MPa	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	121	MPa	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	2	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	2	%	ASTM D 638
Tensile Modulus, 50 mm/min	16880	MPa	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	185	MPa	ASTM D 790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	185	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	9830	MPa	ASTM D 790
Tensile Stress, yield, 5 mm/min	120	MPa	ISO 527
Tensile Stress, break, 5 mm/min	120	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	2	%	ISO 527
Tensile Strain, break, 5 mm/min	2	%	ISO 527
Tensile Modulus, 1 mm/min	11030	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	186	MPa	ISO 178
Flexural Modulus, 2 mm/min	9880	MPa	ISO 178
IMPACT	Value	Unit	Standard
Izod Impact, unnotched, 23°C	620	J/m	ASTM D 4812
Izod Impact, notched, 23°C	78	J/m	ASTM D 256
Izod Impact, unnotched 80*10*4 +23°C	40	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	7	kJ/m ²	ISO 180/1A
THERMAL	Value	Unit	Standard
HDT, 0.45 MPa, 3.2 mm, unannealed	222	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	207	°C	ASTM D 648
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	222	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	203	°C	ISO 75/Af
PHYSICAL	Value	Unit	Standard
Density	1.6	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.05	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	0.2 - 0.5	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.9 - 2	%	ASTM D 955
Density	1.6	g/cm ³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.07	%	ISO 62

Source GMD, last updated:03/28/2008

Processing

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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